



VERSOTRADE

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Datum: xx

Počet stran: 13

Customer

Offer n. 2024/x

Automatic boxmaking machine Aopack BM1800 Mini



-illustrative photo-

Information

BM1800 Mini corrugated box machine is an economic version box making machine, suitable for box plants with small quantity orders and big size cartons, which effectively solves the problem of scattered orders.



BM1800 Mini providing customized packaging solutions for box plants as well as end-users, which is available for a wide range of many areas, such as furniture, hardware accessories, e-commerce logistics, many other industries, and so on.

Standart configuration

- 1 pcs paper feeding bracket
- 2 pcs 350 mm slotting knives
- 1 pcs horizontal scoring beam
- 6 pcs vertical creasing wheels
- 6 vertical slitting knives
- 1 pcs horizontal cutting knife

Specification

	BM1800 Mini
Corrugated board type	Sheets (Single, Double wall)
Cardboard thickness	2-8 mm, 3 and 5-ply
Cardboard density range	Up to 1200 g/m ²
Max. board size	1 800 mm width x unlimited length
Min. board size	140 mm width x 600 mm length
Min. slitting distance	50 mm
Min. creasing distance	50 mm
Production Capacity	Appr. 400 – 600 pcs/hour
	Depends on size and box style
Slotting Knife	2 pcs x 350mm length
Vertical Cutting knife	6
Scoring/Creasing wheel	6
Horizontal Cutting knife	1
Power supply	380 V ± 10 %, max. 7.5 kW, 50/60 Hz
Air Pressure	0.5-0.8 MPa
Dimension	Appr. 2 900 (W) x 1 700(L) x 2 000 mm (H)
Gross Weight	Appr. 2 500 Kg
Automatic paper feeding	Lead edge feeder 900 mm
Handhole on box sides	NO
Air Consumption	70 l/min.
Box styles	110, 114, 115, 201, 204, 300, 411, 933 (and more in development)

Touch Screen



All settings can be entered directly from a large touching screen panel within one minute. Additionally, with the different sizes of screen, their memory capacity are also affected. Interactive touch screen control panel with 10'' diagonal, START & STOP button.

Lead edge feeder

As an industry authority on corrugated sheet feeding. Support 20-50 pcs of sheets auto feeding. With rugged transmissions and feeding surface, our feeders require minimal maintenance. With precise and consistent acceleration, sheets move through the machine with extreme accuracy, even at high speeds. Through vacuum suction, even reasonably warped sheets move through the machine with ease.



Cardboard Feeding

20-50 sheets can be loaded. A continuous cardboard feeding system with a vacuum pump makes cardboard feeding more accurate.

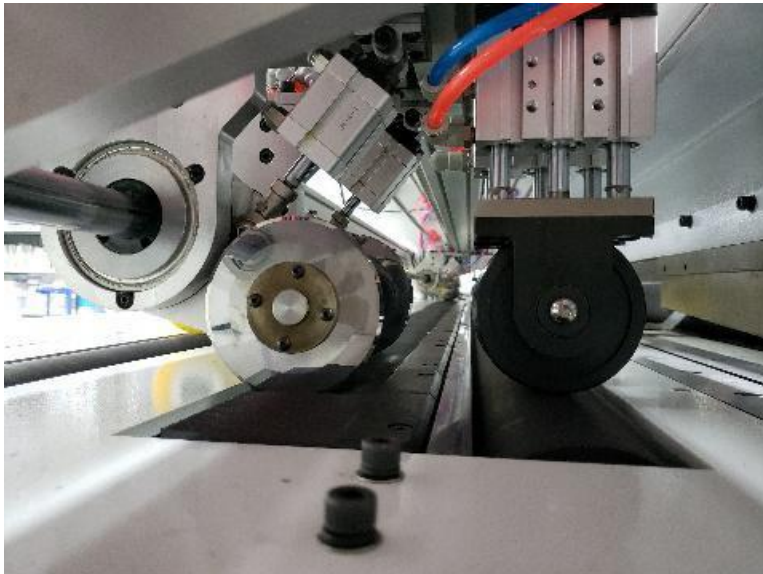
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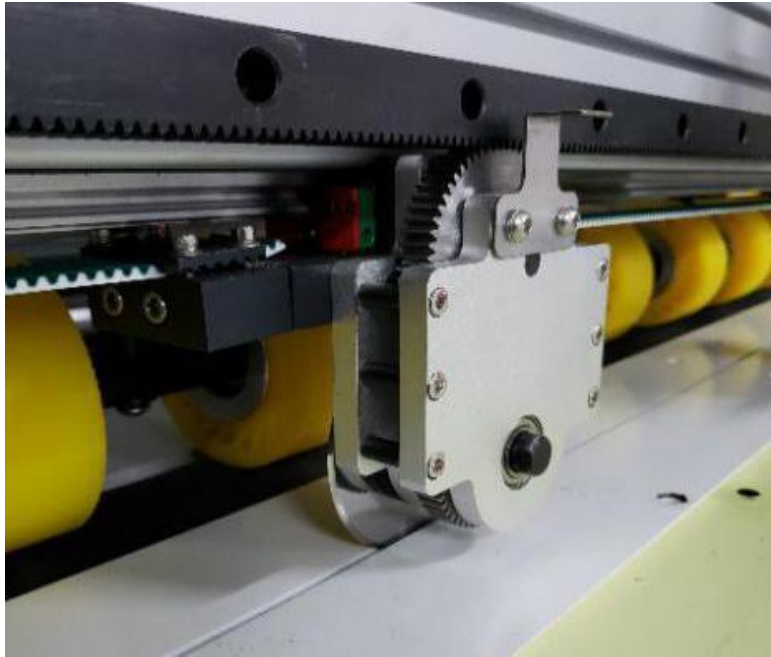
Vertical Scoring & Slitting

6 motor-driven cutting knives. 6 Creasing Wheels.



Cross Cutting System

Driven by gear, cut off excess cardboard without an additional paper separator.



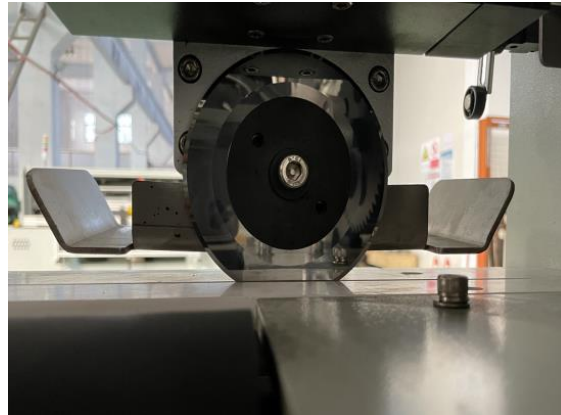
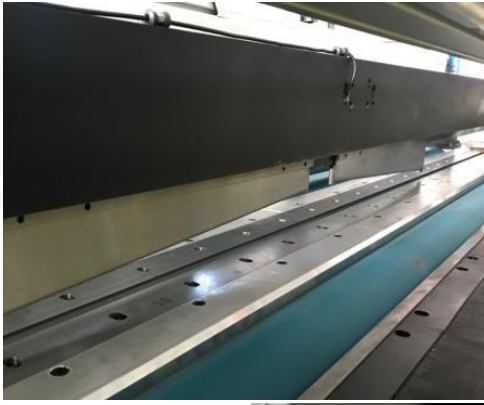
Vertical Scoring and Slitting

6 vertical slitting knives, rotated by the servo motor to make the side of the carton box more beautiful and flat, 6 creasing wheels.



Horizontal Slotting & Scoring

2pcs of 350 mm symmetrical slotting knives (Standart), slotting knife and scoring beam integrated design.



Price

Automatic boxmaking machine Aopack BM1800 Mini	68 600	EUR
TAROPAK discount	- 4 800	EUR
Price after discount	63 800	EUR
Options		
Inline gluing	1 450	EUR
Inline flexoprinting module	5 200	EUR
20 mm creasing wheels	4 550	EUR

Prices does not include VAT.

Price includes: duty, transport, installation, training.

General Terms of Conditions

Terms of delivery:	CIP place of delivery, according to incoterms
Payment terms:	40 % downpayment upon order. 50 % will be paid before the shipment. 10 % one week after installation.
Moving in:	The buyer will ensure the unloading and moving of the machine to the future workplace on buyer's costs.
Delivery time:	5-7 months, depending on production load
Transport:	Included in price
Packaging:	Included in price
Installation, training:	Included in price. Buyer has to pay travel expenses, accomodation costs, pocket money.
Warranty:	12 months. In the event of a warranty claim the seller will supply free of charge replacement parts.
Offer validity:	1 month

Issued by: Andrea Krbečková

